

Cutting Optimization

Project: OFR06583 - Demo Lemn Stratificat / Date: 12/02/2009
 Delivery Date: 28/11/2007

Frame - Window / Door

Code:	DKD4P - Mol
Name:	Toc plasa insecte

█	Optimization: 1 bar	Length: 3,000.0 mm	Cutting tolerance: 20.0 mm	Rest: 6.2%	185.0 mm
	1294 04.E:Lft		1481 04.E:Down		185
█	Optimization: 1 bar	Length: 3,000.0 mm	Cutting tolerance: 20.0 mm	Rest: 6.2%	185.0 mm
	1294 04.E:Rght		1481 04.E:Up		185
█	Optimization: 1 bar	Length: 3,000.0 mm	Cutting tolerance: 20.0 mm	Rest: 6.2%	185.0 mm
	1294 04.E:Lft		1481 04.E:Down		185
█	Optimization: 1 bar	Length: 3,000.0 mm	Cutting tolerance: 20.0 mm	Rest: 6.2%	185.0 mm
	1294 04.E:Rght		1481 04.E:Up		185

No of bars:	4 pcs
Total quantity:	12.000 m
Used quantity:	11.100 m
Segment Number:	8 pcs

Code:	1V68/78 01 1 6000 - Mol
Name:	Toc Fereastra Mobila FJ, Bara 6000 mm

█	Optimization: 1 bar	Length: 6,000.0 mm	Cutting tolerance: 20.0 mm	Rest: 1.2%	70.0 mm
	1200 01.Down	1200 01.Up	1450 01.Lft	2000 02.Lft	70
█	Optimization: 1 bar	Length: 6,000.0 mm	Cutting tolerance: 20.0 mm	Rest: 2.0%	120.0 mm
	1450 01.Lft	1450 01.Lft	1450 01.Rght	1450 01.Rght	120
█	Optimization: 1 bar	Length: 6,000.0 mm	Cutting tolerance: 20.0 mm	Rest: 8.5%	510.0 mm
	1200 01.Down	1380 04.Lft	1380 04.Rght	1450 01.Rght	510
█	Optimization: 1 bar	Length: 6,000.0 mm	Cutting tolerance: 20.0 mm	Rest: 39.0%	2,340.0 mm
	1200 01.Down	1200 01.Up	1200 01.Up	2340	
█	Optimization: 1 bar	Length: 6,000.0 mm	Cutting tolerance: 20.0 mm	Rest: 1.0%	60.0 mm
	1380 04.Lft	2000 02.Down	2500 04.Down		60
█	Optimization: 1 bar	Length: 6,000.0 mm	Cutting tolerance: 20.0 mm	Rest: 1.0%	60.0 mm
	1380 04.Rght	2000 02.Rght	2500 04.Up		60
█	Optimization: 1 bar	Length: 6,000.0 mm	Cutting tolerance: 20.0 mm	Rest: 16.0%	960.0 mm

2500 04.Down	2500 04.Up	960
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No of bars:	7 pcs
Total quantity:	42.000 m
Used quantity:	37.420 m
Segment Number:	23 pcs

Code:	1V68/78 07 1 6000 - Mol
Name:	Profil Compensare FJ, Bara 6000 mm

Optimization:	1 bar	Length:	6,000.0 mm	Cutting tolerance:	20.0 mm	Rest:	43.5%	2,610.0 mm
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545	545	545	545	545	545	2610
01.B:Down	01.B:Down	01.B:Down	01.B:Up	01.B:Up	01.B:Up	

No of bars:	1 pcs
Total quantity:	6.000 m
Used quantity:	3.270 m
Segment Number:	6 pcs

Code:	1V68/78 07 2 900 - Mol
Name:	Profil Compensare DKD, Bara 900 mm

Optimization:	1 bar	Length:	900.0 mm	Cutting tolerance:	20.0 mm	Rest:	47.8%	430.0 mm
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450	430
04.D:Down	

Optimization:	1 bar	Length:	900.0 mm	Cutting tolerance:	20.0 mm	Rest:	47.8%	430.0 mm
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450	430
04.D:Up	

Optimization:	1 bar	Length:	900.0 mm	Cutting tolerance:	20.0 mm	Rest:	47.8%	430.0 mm
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450	430
04.D:Down	

Optimization:	1 bar	Length:	900.0 mm	Cutting tolerance:	20.0 mm	Rest:	47.8%	430.0 mm
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450	430
04.D:Up	

No of bars:	4 pcs
Total quantity:	3.600 m
Used quantity:	1.800 m
Segment Number:	4 pcs

Sash - Window

Code:	1V68/78 02 1 6000 - Mol
Name:	Canat Fereastră FJ, Bara 6000 mm

Optimization:	1 bar	Length:	6,000.0 mm	Cutting tolerance:	20.0 mm	Rest:	0.8%	49.0 mm
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557	1306	1306	1306	1376
01.A:Down	04.B:Lft	04.B:Rght	04.C:Lft	01.A:Lft

Optimization:	1 bar	Length:	6,000.0 mm	Cutting tolerance:	20.0 mm	Rest:	1.6%	98.0 mm
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758	758	758	758	1376	1376	98
04.B:Down	04.B:Up	04.C:Down	04.C:Up	01.A:Lft	01.A:Rght	

Optimization:	1 bar	Length:	6,000.0 mm	Cutting tolerance:	20.0 mm	Rest:	0.1%	5.0 mm
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557	557	557	557	557	758	758	758	758
01.A:Down	01.A:Down	01.A:Up	01.A:Up	01.A:Up	04.B:Down	04.B:Up	04.C:Down	04.C:Up

Optimization:	1 bar	Length:	6,000.0 mm	Cutting tolerance:	20.0 mm	Rest:	8.1%	486.0 mm
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1306	1376	1376	1376	486
04.C:Rght	01.A:Lft	01.A:Rght	01.A:Rght	

Optimization:	1 bar	Length:	6,000.0 mm	Cutting tolerance:	20.0 mm	Rest:	11.6%	696.0 mm
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1306 04.B:Lft	1306 04.B:Rght	1306 04.C:Lft	1306 04.C:Rght	696
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No of bars:	5 pcs
Total quantity:	30.000 m
Used quantity:	28.106 m
Segment Number:	28 pcs

Adapter - Window / Door

Code:	1V68/78 09 1 6000 - Mol				
Name:	Inversor FJ, Bara 6000 mm				
█	Optimization:	1 bar	Length:	6,000.0 mm	Cutting tolerance: 20.0 mm Rest: 57.0% 3,420.0 mm

1270 04.BC:1	1270 04.BC:1	3420
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No of bars:	1 pcs
Total quantity:	6.000 m
Used quantity:	2.540 m
Segment Number:	2 pcs

Mullion - Window / Door

Code:	1V68/78 05 1 6000 - Mol				
Name:	Montant FJ, Bara 6000 mm				
█	Optimization:	1 bar	Length:	6,000.0 mm	Cutting tolerance: 20.0 mm Rest: 8.9% 534.0 mm

1294 04.ABCD:V	1364 01.AB:V	1364 01.AB:V	1364 01.AB:V	534
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█	Optimization:	1 bar	Length:	6,000.0 mm	Cutting tolerance: 20.0 mm Rest: 78.1% 4,686.0 mm
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1294 04.ABCD:V	4686
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No of bars:	2 pcs
Total quantity:	12.000 m
Used quantity:	6.680 m
Segment Number:	5 pcs

Code:	1V68/78 05 2 900 - Mol				
Name:	Montant DKD, Bara 900 mm				

█	Optimization:	1 bar	Length:	900.0 mm	Cutting tolerance: 20.0 mm Rest: 10.0% 90.0 mm
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790 02.IJ:H	90
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█	Optimization:	1 bar	Length:	900.0 mm	Cutting tolerance: 20.0 mm Rest: 47.8% 430.0 mm
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450 02.FHL:H	430
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█	Optimization:	1 bar	Length:	900.0 mm	Cutting tolerance: 20.0 mm Rest: 47.8% 430.0 mm
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450 02.FH:H	430
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█	Optimization:	1 bar	Length:	900.0 mm	Cutting tolerance: 20.0 mm Rest: 47.8% 430.0 mm
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450 02.GKM:H	430
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█	Optimization:	1 bar	Length:	900.0 mm	Cutting tolerance: 20.0 mm Rest: 47.8% 430.0 mm
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450 02.GK:H	430
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No of bars:	5 pcs
Total quantity:	4.500 m
Used quantity:	2.590 m
Segment Number:	5 pcs

Code:	1V68/78 06 1 6000 - Mol
Name:	Montant Subtire FJ, Bara 6000 mm

█	Optimization: 1 bar	Length: 6,000.0 mm	Cutting tolerance: 20.0 mm	Rest: 12.6%	756.0 mm
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1294	1945	1945	756
04.BCD:V	02.FGHJKLM:V	02.GJKM:V	

█	Optimization: 1 bar	Length: 6,000.0 mm	Cutting tolerance: 20.0 mm	Rest: 78.1%	4,686.0 mm
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1294	4686
04.BCD:V	

No of bars:	2 pcs
Total quantity:	12.000 m
Used quantity:	6.478 m
Segment Number:	4 pcs

Waterdrip

Code:	L 90 0
Name:	Profil Lacrimar Fereastra

█	Optimization: 1 bar	Length: 6,000.0 mm	Cutting tolerance: 20.0 mm	Rest: 84.0%	5,042.0 mm
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938	5042
02.IJ:Down	

No of bars:	1 pcs
Total quantity:	6.000 m
Used quantity:	0.938 m
Segment Number:	1 pcs

Sash - Outside Opening Door

Code:	1V68/110 04 1 6000 - Mol
Name:	Canat Usa T FJ, Bara 6000 mm

█	Optimization: 1 bar	Length: 6,000.0 mm	Cutting tolerance: 20.0 mm	Rest: 1.8%	106.0 mm
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974	974	1933	1933	106
02.IJ:Down	02.IJ:Up	02.IJ:Lft	02.IJ:Rght	

No of bars:	1 pcs
Total quantity:	6.000 m
Used quantity:	5.814 m
Segment Number:	4 pcs