

Assembly List

Project: OFR06582 - Demo AI / Date: 12/02/2009
 Delivery Date: 29/11/2007

| Nb. | Code | Name | Quantity without loss | Quantity with loss | Production unit price | Value with losses |
|-----------------------------|----------------|--|-----------------------|--------------------|-----------------------|-------------------|
| Profiles | | | | | | |
| 1 | AL142-629-7034 | Addition For Frame M/F | 4.955 m | 4.955 m | 0.88 € | 4.36 € |
| 2 | AL154-560-7034 | Sash Drainage Profile M/F | 4.102 m | 4.102 m | 0.73 € | 2.99 € |
| 3 | AL154-708-1003 | Glazing Bead Straight 13,5 mm M/F | 14.831 m | 14.831 m | 1.51 € | 22.43 € |
| 4 | AL154-708-5015 | Glazing Bead Straight 13,5 mm M/F | 63.271 m | 63.271 m | 1.43 € | 90.16 € |
| 5 | AL154-708-7034 | Glazing Bead Straight 13,5 mm M/F | 57.085 m | 57.085 m | 1.43 € | 81.82 € |
| 6 | AL254-110-1003 | Frame Curved 3Champ. 54mm X 27mm M/F | 18.090 m | 18.090 m | 7.86 € | 142.18 € |
| 7 | AL254-110-5015 | Frame Curved 3Champ. 54mm X 27mm M/F | 18.000 m | 18.000 m | 7.47 € | 134.49 € |
| 8 | AL254-110-7034 | Frame Curved 3Champ. 54mm X 27mm M/F | 46.410 m | 46.410 m | 7.51 € | 348.46 € |
| 9 | AL254-211-1003 | Sash Curved 68 mm M/F | 17.146 m | 17.146 m | 8.34 € | 142.99 € |
| 10 | AL254-211-7034 | Sash Curved 68 mm M/F | 30.436 m | 30.436 m | 7.97 € | 242.48 € |
| 11 | AL254-215-7034 | Sash Curved 95 mm (6,5M) M/F | 28.229 m | 28.229 m | 10.81 € | 305.23 € |
| 12 | AL254-245-5015 | Sash Outside 103 mm M/F | 19.649 m | 19.649 m | 11.88 € | 233.38 € |
| 13 | AL254-301-5015 | Mullion Straight 30 mm + Screw M/F | 17.662 m | 17.662 m | 8.48 € | 149.73 € |
| 14 | AL254-301-7034 | Mullion Straight 30 mm + Screw M/F | 3.546 m | 3.546 m | 8.52 € | 30.21 € |
| 15 | AL254-331-5015 | Bottom Transom 130 mm M/F | 7.130 m | 7.130 m | 14.74 € | 105.09 € |
| 16 | AL254-400-5015 | Central Adapt.For Glass Straight M/F | 3.890 m | 3.890 m | 8.66 € | 33.69 € |
| 17 | AL254-400-7034 | Central Adapt.For Glass Straight M/F | 4.557 m | 4.557 m | 8.70 € | 39.67 € |
| 18 | AL254-555-5015 | Floor Threshold M/F | 3.940 m | 3.940 m | 4.08 € | 16.07 € |
| 19 | AL254-555-7034 | Floor Threshold M/F | 4.227 m | 4.227 m | 4.10 € | 17.32 € |
| 20 | AL901-101-7034 | Profil Pt Oblon | 52.440 m | 52.440 m | 2.29 € | 120.31 € |
| Total: Profiles | | | | | | 2,263.07 € |
| Accessories | | | | | | |
| 21 | AF005-015-02 | Plug For Centr.Adaptor Str.(254-400) Black | 7 per | 7 per | 0.65 € | 4.55 € |
| Total: Accessories | | | | | | 4.55 € |
| Corner Joints | | | | | | |
| 22 | AF001-016-00 | Corner Joint For Sash 26x15 (254 & 262) | 88 pcs | 88 pcs | 0.68 € | 59.84 € |
| 23 | AF001-018-00 | Corner Joint For Frame 20x15 (254 & 262) | 54 pcs | 54 pcs | 0.66 € | 35.42 € |
| 24 | AF001-022-00 | Corner Joint Addition+Screw 7x7(154&254) | 142 pcs | 142 pcs | 0.53 € | 75.69 € |
| 25 | AF001-070-00 | Alignment Corner For Frame-Sash(142&154) | 142 pcs | 142 pcs | 0.02 € | 2.91 € |
| 26 | AF001-072-00 | Alignment Corner For Sash (142&154) | 88 pcs | 88 pcs | 0.04 € | 3.61 € |
| 27 | AF002-005-00 | Addition For Sash 26x27 (254 & 262) | 20 pcs | 20 pcs | 0.43 € | 8.60 € |
| 28 | AF002-007-00 | Addition For Sash 26x23 (254 & 262) | 8 pcs | 8 pcs | 0.39 € | 3.12 € |
| Total: Corner Joints | | | | | | 189.19 € |
| Gasket and Brushes | | | | | | |
| 29 | AA010-004-00 | Gasket Pvc Expl No 4 | 121.085 m | 121.085 m | 0.22 € | 26.48 € |
| 30 | AA205-101-00 | Gasket E.P.D.M. Prd For Blk Systems | 190.919 m | 190.919 m | 0.19 € | 36.03 € |
| 31 | AA205-102-00 | Gasket E.P.D.M. For Glass Prd For Blk System | 121.085 m | 121.085 m | 0.21 € | 25.98 € |

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| 32 | AF004-003-00 | Central Gasket (254) | 95.462 m | 95.462 m | 0.72 € | 68.73 € |
| 33 | AF004-005-00 | Gasket E.P.D.M. For Bottom Rail | 7.128 m | 7.128 m | 0.44 € | 3.14 € |
| Total: Gasket and Brushes | | | | | | 160.36 € |
| Hardware | | | | | | |
| 34 | AA101-012-00 | Lock Rolling 35 mm FF (No Cylinder) | 2 pcs | 2 pcs | 7.20 € | 14.40 € |
| 35 | AA101-054-00 | Lock 35 mm Cisa Logo Line (No Cylinder) | 5 pcs | 5 pcs | 7.36 € | 36.80 € |
| 36 | AA102-031-00 | Cylinder 80 mm Cisa Logo Line | 7 pcs | 7 pcs | 4.94 € | 34.58 € |
| 37 | AA103-005-00 | Striking Plate | 2 pcs | 2 pcs | 0.66 € | 1.32 € |
| 38 | AA103-007-00-01 | Striking Plate Adjustable Secura | 5 pcs | 5 pcs | 0.81 € | 4.05 € |
| 39 | AA104-640-02 | Handle For Door Lav (640) Black | 5 pcs | 5 pcs | 6.42 € | 32.10 € |
| 40 | AA105-002-00 | Latch (Sirtis) Lav (505) | 5 pcs | 5 pcs | 8.22 € | 41.10 € |
| 41 | AA105-372-00 | Latch (Sirtis)For Tilt-Turn Ce Fap(3720) | 4 pcs | 4 pcs | 8.20 € | 32.80 € |
| 42 | AA106-009-00 | Nest Metalic Single Ce Mak (AA-1-1700) | 4 pcs | 4 pcs | 0.82 € | 3.28 € |
| 43 | AA109-049-02 | Tilt-Turn Without Arm Mak (510) Black | 5 pcs | 5 pcs | 17.87 € | 89.35 € |
| 44 | AA109-050-00 | Arm For Tilt-Turn Mak (510) No1 Short | 5 pcs | 5 pcs | 8.95 € | 44.75 € |
| 45 | AA113-003-02 | Hinge Triple Ce Mak (10S) Black | 27 pcs | 27 pcs | 2.87 € | 77.49 € |
| 46 | AA113-010-02 | Hinge Ce Mak (M10) Black | 10 pcs | 10 pcs | 1.20 € | 12.00 € |
| 47 | AA114-364-02 | Handle Big 360 mm/4 Mak Black | 2 pcs | 2 pcs | 30.69 € | 61.38 € |
| 48 | AA212-002-02 | Extension Rod (Ntiza) Ce White | 7.259 m | 7.259 m | 0.91 € | 6.61 € |
| 49 | AA214-001-02 | Rosette Axion Black | 14 pcs | 14 pcs | 0.28 € | 3.92 € |
| Total: Hardware | | | | | | 495.93 € |
| Glass | | | | | | |
| 50 | Cl-Cl 4/16/4 | GT Clar-Clar 4-14-4 | 25.893 sqm | 25.893 sqm | 14.74 € | 381.67 € |
| Total: Glass | | | | | | 381.67 € |
| Miscellaneous | | | | | | |
| 51 | AY005-027-00 | Screws Internal Square 10x1 1/2 | 60 pcs | 60 pcs | 0.01 € | 0.86 € |
| Total: Miscellaneous | | | | | | 0.86 € |
| Handwork | | | | | | |
| 52 | M 01 | Debitare unghi variabil | 3 op | 3 op | 60.00 € | 200.00 € |
| 53 | M 06 | Frezare inversor (montant orb) si fixare | 2 op | 2 op | 0.00 € | 0.00 € |
| 54 | M 08 | Curatare manuala rame, gauri aerisire | 2 op | 2 op | 0.00 € | 0.00 € |
| 55 | M 09 | Curatare manuala cercevele, gauri aerisire | 3 op | 3 op | 0.00 € | 0.00 € |
| 56 | M 10 | Manopera feronerie | 16 op | 16 op | 0.00 € | 0.00 € |
| 57 | M 11 | Debitare baghete geam | 21 op | 21 op | 0.00 € | 0.00 € |
| 58 | M 12 | Manipulare profile /ml profil | 5 op | 5 op | 0.00 € | 0.00 € |
| 59 | M 13 | Manipulare baghete geam /ml profil | 3 op | 3 op | 0.00 € | 0.00 € |
| 60 | M 27 | Manopera 1 min | 0 op | 0 op | 0.00 € | 0.00 € |
| 61 | M 28 | Debitare PVC - 1 capat | 10 op | 10 op | 0.00 € | 0.00 € |
| 62 | M 29 | Debitare PVC - 2 capete | 6 op | 6 op | 0.00 € | 0.00 € |
| 63 | M 30 | Lipire PVC - 1 capat | 5 op | 5 op | 0.00 € | 0.00 € |
| 64 | M 34 | Frezare montant si fixare | 3 op | 3 op | 0.00 € | 0.00 € |
| 65 | M 35 | Frezare bandou si fixare | 1 op | 1 op | 0.00 € | 0.00 € |
| Total: Handwork | | | | | | 200.00 € |
| Manopera sticla | | | | | | |
| 66 | M 14 | Taiere geam /perimetru | 0 op | 0 op | 0.00 € | 0.00 € |
| 67 | M 15 | Lipire termopan | 0 op | 0 op | 0.00 € | 0.00 € |
| 68 | M 16 | Izolare termopan | 0 op | 0 op | 0.00 € | 0.00 € |
| Total: Manopera sticla | | | | | | 0.00 € |
| Manopera livrare si montaj | | | | | | |
| 69 | M 17 | Pregatire, incarcare /ochi | 3 op | 3 op | 0.00 € | 0.00 € |
| 70 | M 19 | Fixare rama /perimetru | 1 op | 1 op | 0.00 € | 0.00 € |
| 71 | M 20 | Montare geam /geam | 2 op | 2 op | 0.00 € | 0.00 € |
| 72 | M 21 | Reglare feronerie /ccv | 2 op | 2 op | 0.00 € | 0.00 € |
| 73 | M 24 | Demontare tamplarie veche, mediu | 3 op | 3 op | 0.00 € | 0.00 € |

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| 74 | M 26 | Cuplare ferestre /ml elem.cuplaj | 0 op | 0 op | 0.00 € | 0.00 € |
| Total: Manopera livrare si montaj | | | | | | 0.00 € |
| Total Consumption | | | | | | 3,695.62 € |